

United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/665,266	09/16/2003	Charles E. Andraka	SD6398.1/S-103,414	7122
7:	590 · 11/02/2005		EXAMINER	
RUSSELL ELLIOTT			AFZALI, SARANG	
Sandia CORP		•		
MS 0161			ART UNIT	PAPER NUMBER
P O Box 5800			3729	
Albuquerque, 1	NM 87185			

DATE MAILED: 11/02/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

			'P . (
	Application No.	Applicant(s)				
	10/665,266	ANDRAKA ET AL.				
Office Action Summary	Examiner	Art Unit				
·	Sarang Afzali	3729				
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the	correspondence address				
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period was realized to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be will apply and will expire SIX (6) MONTHS from a cause the application to become ABANDO	ON. timely filed om the mailing date of this communication NED (35 U.S.C. § 133).				
Status						
1) Responsive to communication(s) filed on	_ •	•				
2a) This action is FINAL . 2b) ⊠ This	action is non-final.					
3) Since this application is in condition for allowar	nce except for formal matters, p	prosecution as to the merits	is			
closed in accordance with the practice under E	x parte Quayle, 1935 C.D. 11,	453 O.G. 213.				
Disposition of Claims						
4) Claim(s) 10-19 is/are pending in the application	٦.					
4a) Of the above claim(s) is/are withdraw						
5) Claim(s) is/are allowed.						
6) Claim(s) <u>10-13 and 16-19</u> is/are rejected.						
7) Claim(s) <u>14 and 15</u> is/are objected to.						
8) Claim(s) are subject to restriction and/o	r election requirement.					
Application Papers						
9) ☐ The specification is objected to by the Examine	r.					
10)⊠ The drawing(s) filed on <u>16 September 2003</u> is/a	are: a)⊠ accepted or b)⊡ obj	ected to by the Examiner.				
Applicant may not request that any objection to the						
Replacement drawing sheet(s) including the correct						
11)☐ The oath or declaration is objected to by the Ex	aminer. Note the attached Offi	ce Action or form PTO-152.				
Priority under 35 U.S.C. § 119						
12)☐ Acknowledgment is made of a claim for foreign	priority under 35 U.S.C. § 119	(a)-(d) or (f).				
a) ☐ All b) ☐ Some * c) ☐ None of:						
1. Certified copies of the priority document						
2. Certified copies of the priority documents have been received in Application No						
3. Copies of the certified copies of the prior		ived in this National Stage				
application from the International Bureau * See the attached detailed Office action for a list		ived				
See the attached detailed Office action for a list	or the certified copies not rece	veu.				
Attachment(s)						
1) Notice of References Cited (PTO-892)	4) Interview Summ					
 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) 	Paper No(s)/Mai 5) Notice of Information	Date I Patent Application (PTO-152)				
Paper No(s)/Mail Date	6) Other:	,,				

Application/Control Number: 10/665,266

Art Unit: 3729

DETAILED ACTION

Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States
- 2. Claims 10, 16-17 are rejected under 35 U.S.C. 102(b) as being anticipated by Nelson et al. (US 4,118,756). Nelson et al. teach a heat pipe wherein a metal felt (stainless steel mesh evaporator wick 24, Fig. 2) is positioned adjacent to a metal substrate (mounting plate 21, Fig. 2), and a porous exoskeleton member (artery wick 25, Fig. 2) is positioned adjacent to the metal felt (wick 24, Fig. 2) whereby the metal felt (wick 24) is between the metal substrate (21) and the porous metal exoskeleton member (wick 25), and a sufficient heat is applied to cause the metal felt (24) to adhere and bond to both the porous metal exoskeleton member (25) and the metal substrate (21) (see Fig. 2, col. 5, lines 7-26).
- 3. Claims 10, 16-17 are rejected under 35 U.S.C. 102(b) as being anticipated by Arcella (US 3,857,441).

As applied to claim 10, Arcella teaches a heat pipe wherein a metal felt (wick 14, Fig. 2) is positioned adjacent to a metal substrate (heat pipe 20, Fig. 2) and a porous exoskeleton member (support member 30, Fig. 2) is positioned adjacent to the metal felt (wick 14, Fig. 2) whereby the metal felt (wick 14) is between the metal substrate (20)

Application/Control Number: 10/665,266 Page 3

Art Unit: 3729

and the porous metal exoskeleton member (30), and a sufficient heat (tack welding) is applied to cause the metal felt (14) to adhere to the porous metal exoskeleton member (30, col. 2, lines 12-14) and the metal substrate (20) [the heating limitation does not preclude additional processing steps, for example press fitting].

As applied to claims 16 and 17, Arcella further teaches that wick (wick 14, Fig. 2) is positioned adjacent to a rigid substrate (heat pipe 20, Fig. 2) and a rigid porous exoskeleton member (support member 30, Fig. 2) is positioned adjacent to the wick (14, Fig. 2) whereby the wick (14) is between the rigid substrate (20) and the rigid porous exoskeleton member (30), and they are all bonded together.

Claim Rejections - 35 USC § 103

- 4. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 5. Claim 11 is rejected under 35 U.S.C. 103(a) as being unpatentable over Arcella in view of Valyi (US 3,428,126). Arcella teaches the invention cited with the exception of applying a brazing material. However, Valyi teaches a fluid heater wherein a suitable thin layer of brazing metal is applied to one side of a porous metal layer to be bonded to sheet metal layer (col. 2, lines 50-64). It would have been obvious to one of ordinary

Application/Control Number: 10/665,266

Art Unit: 3729

skill in the art at the time of invention to have provided Arcella with a suitable braze material as taught by Valyi to provide an effective means of assembling the heat unit.

- 6. Claim 12 is rejected under 35 U.S.C. 103(a) as being unpatentable over Arcella in view of Breton et al. (US 3,984,044). Arcella teaches the invention cited with the exception of the step of applying grit blasting. However, Breton et al. teach a mechanical separation apparatus wherein a the surface of the corrugated metal is grit blasted to roughen it sufficiently to promote interatomic bonding, hence enhancing the brazing of the sheet "A" to corrugated stainless steel (col. 17, lines 35-39). It would have been obvious to one of ordinary skill in the art at the time of invention to have modified Arcella with a suitable means of surface preparation as taught by Breton et al. to provide an effective and enhanced brazing process.
- 7. Claim 13 is rejected under 35 U.S.C. 103(a) as being unpatentable over Arcella and Valyi and further in view of Breton et al. Arcella/Valyi teaches the invention cited with the exception of the step of applying grit blasting. However, Breton et al. teach a mechanical separation apparatus wherein a the surface of the corrugated metal is grit blasted to roughen it sufficiently to promote interatomic bonding, hence enhancing the brazing of the sheet "A" to corrugated stainless steel (col. 17, lines 35-39).). It would have been obvious to one of ordinary skill in the art at the time of invention to have modified Arcella/Valyi with a suitable means of surface preparation as taught by Breton et al. to provide an effective and enhanced brazing process.

Application/Control Number: 10/665,266 Page 5

Art Unit: 3729

8. Claims 18 and 19 are rejected under 35 U.S.C. 103(a) as being unpatentable over Arcella in view of Henne et al. (US 6,303,191). Arcella teaches the invention cited with the exception of the single step application of the adhesive. However, Henne et al. teach a production process of a heat pipe wherein in a single step an adhesive (130, Fig. 10) is applied between a wick (50, Fig. 10) and inner side (128, Fig. 10) of layer of a rigid substrate (122, Fig. 10).) for mechanical stability and good heat contact (col. 3, lines 7-10). It would have been obvious to one of ordinary skill in the art at the time of invention to have modified Arcella with a suitable bonding step as taught by Henne et al. to provide an effective and good mechanical stability and heat contact between the heat pipe elements.

Allowable Subject Matter

9. Claims 14 and 15 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

Conclusion

10. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Sarang Afzali whose telephone number is 571-272-8412. The examiner can normally be reached on 7:00-3:30 M-F.

Application/Control Number: 10/665,266 Page 6

Art Unit: 3729

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Peter Vo can be reached on 571-272-4690. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

S.A. 10/27/2005 MARC JIMENEZ DRIMARY EXAMINER